## Characteristics

The compact 16 mm Series 71 is particularly suited for:

- Flush design
- PCB mounting

The product range includes special switching elements for direct PCB installation.

## **Functions**

The Series 71 incorporates the following functions:

- Indicator
- Pushbutton
- Illuminated pushbutton
- Keylock switch
- Selector switch

#### Market segments

The EAO Series 71 is especially suited for applications in the segments:

- Public transportation
- Machinery and Automation
- Construction machines and special-purpose vehicles
- Lifting and moving
- Panel building

Please refer to the EAO website to obtain detailed information regarding this series **www.products.eao.com** Configure a product to your exact needs and request a quotation.



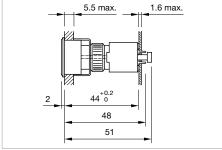
Overview	
Flush design	
Indicator	694
Illuminated pushbutton	697
Mushroom-head pushbutton	700
Keylock switch	701
Selector switch	711
Accessories	715
Drawings	733
Technical data	734
Marking	736
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# Indicator square, IP 65



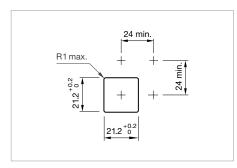
Product can differ from the current configuration.



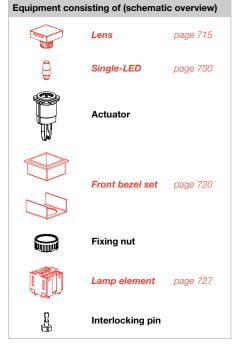
Dimensions [mm]

#### **Additional Information**

- For front dimension 24 x 24 mm
- Pitch of the front plate mounting cut-outs must agree with the printed circuit board holes Ø 3.5



Mounting cut-outs [mm]



Each Part Number listed below includes all the black components shown in the 3D-drawing.

To obtain a complete unit, please select the red components from the page s shown.

Part No.

Weight

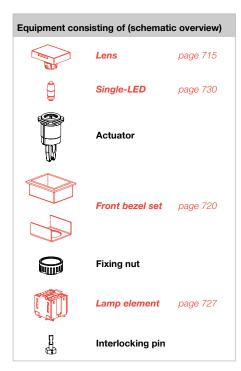
Indicator actuator square

71-600.0

0.005 kg

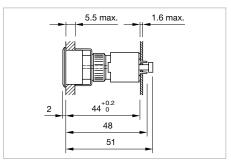
TS

### Indicator rectangular, IP 65

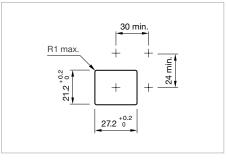


Each Part Number listed below includes all the black components shown in the 3D-drawing.

To obtain a complete unit, please select the red components from the page s shown.



Dimensions [mm]



Mounting cut-outs [mm]



Product can differ from the current configuration.

#### **Additional Information**

- For front dimension 24 x 30 mm
- $\bullet$  Pitch of the front plate mounting cut-outs must agree with the printed circuit board holes Ø 3.5

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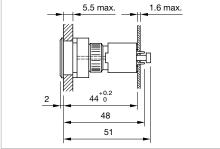
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## Indicator round, IP 65



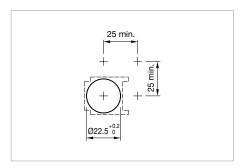
Product can differ from the current configuration.



Dimensions [mm]

#### **Additional Information**

- For front dimension Ø 25 mm
- Pitch of the front plate mounting cut-outs must agree with the printed circuit board holes  $\varnothing$  3.5



Mounting cut-outs [mm]



Equipment consisting of (schematic overview)

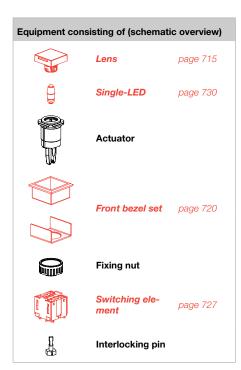
Each Part Number listed below includes all the black components shown in the 3D-drawing.

To obtain a complete unit, please select the red components from the page s shown.

# Part No. Weight Indicator actuator round 71-600.0 0.005 kg

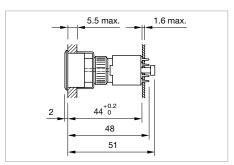
ST

# Illuminated pushbutton square, IP 65

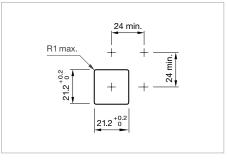


Each Part Number listed below includes all the black components shown in the 3D-drawing.

To obtain a complete unit, please select the red components from the page s shown.



Dimensions [mm]



Mounting cut-outs [mm]



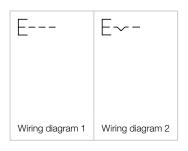
Product can differ from the current configuration.

#### **Additional Information**

- For front dimension 24 x 24 mm
- $\bullet$  Pitch of the front plate mounting cut-outs must agree with the printed circuit board holes Ø 3.5

Switching action	Part No.	Wiring	Weight
Illuminated pushbutton actuator square			
В	71-611.0	1	0.005 kg

Switching action: B = Momentary, C = Maintain



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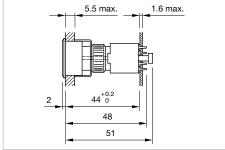
99

91

# Illuminated pushbutton rectangular, IP 65



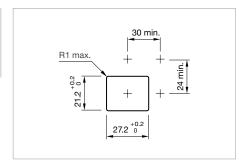
Product can differ from the current configuration.



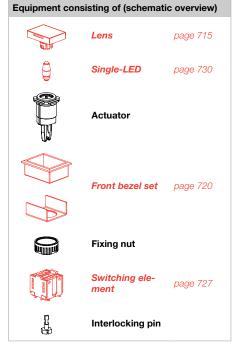
Dimensions [mm]

#### **Additional Information**

- For front dimension 24 x 30 mm
- Pitch of the front plate mounting cut-outs must agree with the printed circuit board holes  $\emptyset$  3.5



Mounting cut-outs [mm]

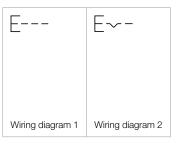


Each Part Number listed below includes all the black components shown in the 3D-drawing.

To obtain a complete unit, please select the red components from the page s shown.

Switching action	Part No.	Wiring diagram	Weight
Illuminated pushbutton actuator rectangular			
В	71-611.0	1	0.005 kg
С	71-612.0	2	0.005 kg

Switching action: B = Momentary, C = Maintain

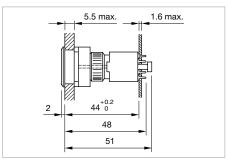


## Illuminated pushbutton round, IP 65

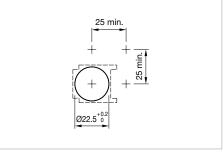


Each Part Number listed below includes all the black components shown in the 3D-drawing.

To obtain a complete unit, please select the red components from the page s shown.



Dimensions [mm]



Mounting cut-outs [mm]



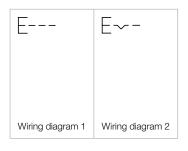
Product can differ from the current configuration.

#### **Additional Information**

- For front dimension Ø 25 mm
- $\bullet$  Pitch of the front plate mounting cut-outs must agree with the printed circuit board holes Ø 3.5

Switching action	Part No.	Wiring	Weight
Illuminated pushbutton actuator round			
В	71-611.0	1	0.005 kg

Switching action: B = Momentary, C = Maintain



70 71

82

92

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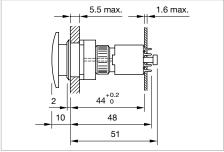
97

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# Mushroom-head pushbutton, IP 65



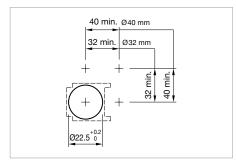
Product can differ from the current configuration.



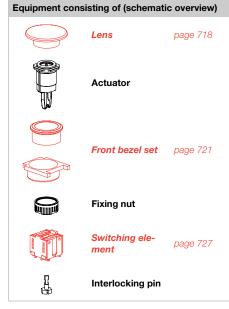
Dimensions [mm]

#### **Additional Information**

Pitch of the front plate mounting cut-outs must agree with the printed circuit board holes Ø 3.5



Mounting cut-outs [mm]

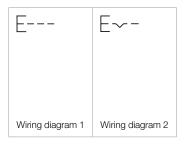


Each Part Number listed below includes all the black components shown in the 3D-drawing.

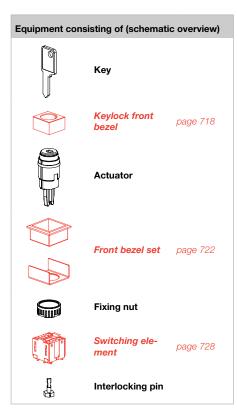
To obtain a complete unit, please select the red components from the page s shown.

Switching action	Part No.	Wiring	Weight
Mushroom-head pushbutton actuator. Front dimension Ø 32 m	nm		
Mushroom-head pushbutton actuator, Front dimension Ø 32 m			
Mushroom-head pushbutton actuator, Front dimension Ø 32 m	nm 71-611.0	1	0.005 kg

Switching action: B = Momentary, C = Maintain



#### Keylock switch 2 positions square, IP 65

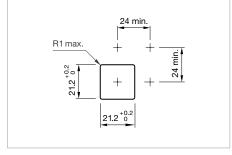


5.5 max. 1.6 max. 27 48 51

Dimensions [mm]



Product can differ from the current configuration.



Mounting cut-outs [mm]

# **Additional Information**

- For front dimension 24 x 24 mm
- The standard lock: DOM 311
- Two keys are supplied with each key lock switch
- Optional lock numbers on request
- Pitch of the front plate mounting cut-outs must agree with the printed circuit board holes Ø 3.5

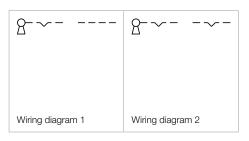
Each Part Number listed below includes all the black components shown in the 3D-drawing.

To obtain a complete unit, please select the red components from the page s shown.



Switching positions (A = Rest, B = Momentary, C = Maintained)

Switching action	Switching angle	Key remove	Part No.	Wiring	Weight
Keylock s	switch actuator 2 positions squ	are			
	switch actuator 2 positions square B = 42°	are A	71-621.0/D	1	0.003 kg
Keylock s A-B A-C			71-621.0/D 71-622.0/D	1 2	0.003 kg
A - B	B = 42°	А		1 2 2	`



# Keylock switch 2 positions rectangular, IP 65



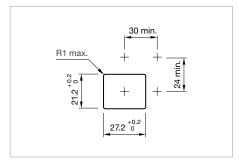
Product can differ from the current configuration.

# 5.5 max. 1.6 max. 2 44<sup>+0.2</sup> 27 48 51

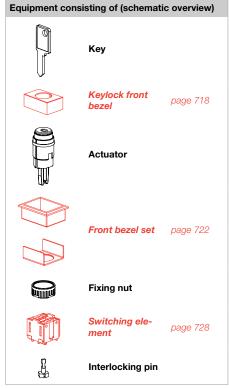
Dimensions [mm]

#### **Additional Information**

- For front dimension 24 x 30 mm
- The standard lock: DOM 311
- Two keys are supplied with each key lock switch
- Optional lock numbers on request
- Pitch of the front plate mounting cut-outs must agree with the printed circuit board holes Ø 3.5



Mounting cut-outs [mm]



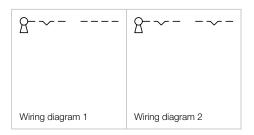
Each Part Number listed below includes all the black components shown in the 3D-drawing.

To obtain a complete unit, please select the red components from the page s shown.

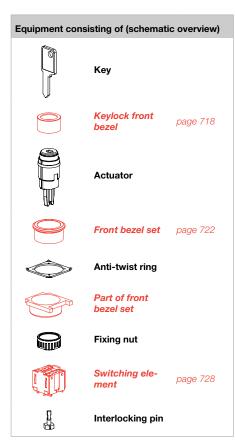


Switching positions (A = Rest, B = Momentary, C = Maintained)

Switching action	Switching angle	Key remove	Part No.	Wiring	Weight
Keylock s	witch actuator 2 positions rect	angular			
Keylock s	witch actuator 2 positions rect	angular A	71-621.0/D	1	0.003 kg
			71-621.0/D 71-622.0/D	1 2	0.003 kg
A - B	B = 42°	A			

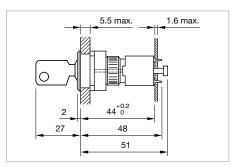


## Keylock switch 2 positions round, IP 65

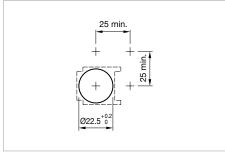


Each Part Number listed below includes all the black components shown in the 3D-drawing.

To obtain a complete unit, please select the red components from the page s shown.



Dimensions [mm]



Mounting cut-outs [mm]



Product can differ from the current configuration.

## **Additional Information**

- For front dimension Ø 25 mm
- The standard lock: DOM 311
- Two keys are supplied with each key lock switch
- Optional lock numbers on request
- Pitch of the front plate mounting cut-outs must agree with the printed circuit board holes  $\varnothing$  3.5



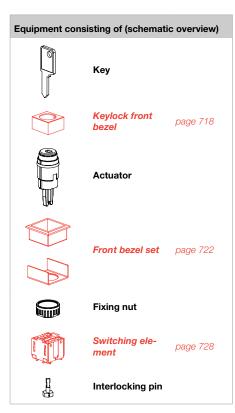
Switching positions (A = Rest, B = Momentary, C = Maintained)

Switching action  Keylock s	Switching angle switch actuator 2 positions roun	Key remove	Part No.	Wiring	Weight
A - B	B = 42°	А	71-621.0/D	1	0.003 kg
A - C	C = 90°	A	71-622.0/D	2	0.003 kg
					0.003 kg
		С	71-623.0/D	2	0.003 kg

Wiring diagram 1 Wiring diagram 2

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## Keylock switch 3 positions square, IP 65



5.5 max.

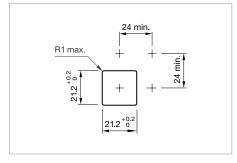
1.6 max.

2
44<sup>+0.2</sup>
48
51

Dimensions [mm] Pro



Product can differ from the current configuration.



Mounting cut-outs [mm]

#### **Additional Information**

- For front dimension 24 x 24 mm
- The standard lock: DOM 311
- Two keys are supplied with each key lock switch
- Optional lock numbers on request
- Pitch of the front plate mounting cut-outs must agree with the printed circuit board holes Ø 3.5

Each Part Number listed below includes all the black components shown in the 3D-drawing.

To obtain a complete unit, please select the red components from the page s shown.



Switching positions (A = Rest, B = Momentary, C = Maintained)

Switching action	Switching angle	Key remove	Part No.	Wiring	Weight
Keylock :	switch actuator 3 positions squ	are			
B - A - B	B = 42° / 42°	A	71-631.0/D	1	0.003 kg
B - A - C	B = 42°, C = 90°	A	71-636.0/D	2	0.003 kg
		A + C	71-637.0/D	2	0.003 kg
C - A - B	C = 90°, B = 42°	A	71-638.0/D	3	0.003 kg
		C + A	71-639.0/D	3	0.003 kg
C - A - C	C = 90° / 90°	A	71-632.0/D	4	0.003 kg
C - A - C	C = 90° / 90°	A C	71-632.0/D 71-633.0/D	4	0.003 kg 0.003 kg
C - A - C	C = 90° / 90°			-	_

Switching action: A = Rest, B = Momentary, C = Maintain

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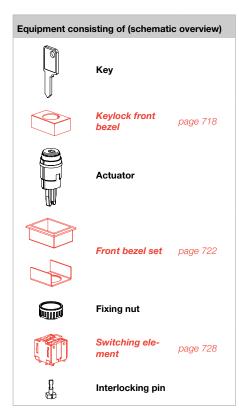
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Wiring diagram 1 Wiring diagram 2 Wiring diagr	am 3 Wiring diagram 4

## Keylock switch 3 positions rectangular, IP 65



5.5 max.

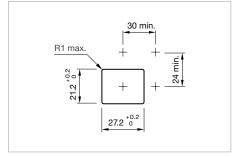
1.6 max.

2
44 \*0.2
48
51

Dimensions [mm]



Product can differ from the current configuration.



Mounting cut-outs [mm]

#### **Additional Information**

- For front dimension 24 x 30 mm
- The standard lock: DOM 311
- Two keys are supplied with each key lock switch
- Optional lock numbers on request
- $\bullet$  Pitch of the front plate mounting cut-outs must agree with the printed circuit board holes Ø 3.5

Each Part Number listed below includes all the black components shown in the 3D-drawing.

To obtain a complete unit, please select the red components from the page s shown.



Switching positions (A = Rest, B = Momentary, C = Maintained)

Switching action	Switching angle	Key remove	Part No.	Wiring	Weight
Keylock s	switch actuator 3 positions rect	tangular	71-631.0/D	1	0.003 kg
B - A - C	B = 42°, C = 90°	A	71-636.0/D	2	0.003 kg
	B = 12 , 0 = 00	A + C	71-637.0/D	2	0.003 kg
C - A - B	C = 90°, B = 42°	A	71-638.0/D	3	0.003 kg
		C + A	71-639.0/D	3	0.003 kg
C - A - C	C = 90° / 90°	А	71-632.0/D	4	0.003 kg
		C	71-633.0/D	4	0.003 kg
		_			
		C + C	71-634.0/D	4	0.003 kg

Switching action: A = Rest, B = Momentary, C = Maintain

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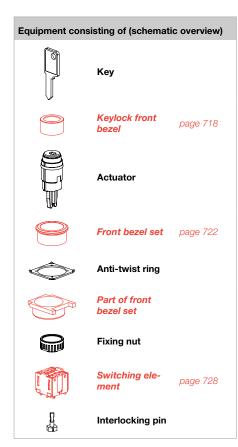
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	<b>V V</b>
Wiring diagram 1 Wiring diagram 2 Wiring diagram 3 Wiring diag	

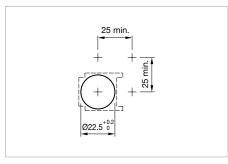
ST

## Keylock switch 3 positions round, IP 65



5.5 max. 1.6 max. 1.6 max. 44 \*0.2 27 48 51

Dimensions [mm]



Mounting cut-outs [mm]



Product can differ from the current configuration.

#### **Additional Information**

- For front dimension Ø 25 mm
- The standard lock: DOM 311
- Two keys are supplied with each key lock switch
- Optional lock numbers on request
- $\bullet~$  Pitch of the front plate mounting cut-outs must agree with the printed circuit board holes Ø 3.5

Each Part Number listed below includes all the black components shown in the 3D-drawing.

To obtain a complete unit, please select the red components from the page s shown.









Switching positions (A = Rest, B = Momentary, C = Maintained)

Switching action	Switching angle	Key remove	Part No.	Wiring	Weight
Keylock B-A-B	switch actuator 3 positions rour	nd A	71-631.0/D	1	0.003 kg
3 - A - C	B = 90°, C = 42°	A	71-636.0/D	2	0.003 kg
		A + C	71-637.0/D	2	0.003 kg
C - A - B	C = 90°, B = 42°	Α	71-638.0/D	3	0.003 kg
		C + A	71-639.0/D	3	0.003 kg
C - A - C	C = 90° / 90°	A	71-632.0/D	4	0.003 kg
		C	71-633.0/D	4	0.003 kg
		C + C	71-634.0/D	4	0.003 kg

Switching action: A = Rest, B = Momentary, C = Maintain

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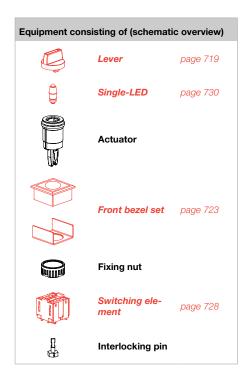
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8	8	8-~~-	8-~~-
Wiring diagram 1	Wiring diagram 2	Wiring diagram 3	Wiring diagram 4

ST

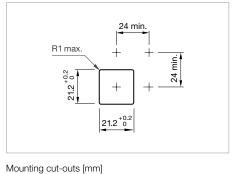
## Selector switch 2 positions square, IP 65



5.5 max. 1.6 max. 48 51

Product can differ from the current configuration.

Dimensions [mm]

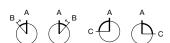


#### **Additional Information**

- For front dimension 24 x 24 mm
- Illuminative
- Pitch of the front plate mounting cut-outs must agree with the printed circuit board holes Ø 3.5

Each Part Number listed below includes all the black components shown in the 3D-drawing.

To obtain a complete unit, please select the red components from the page s shown.



Switching positions (A = Rest, B = Momentary, C = Maintained)

Switching action	Switching angle	Part No.	Wiring	Weight
Cardo do				
Selector switch	actuator 2 positions square			
	actuator 2 positions square  B = 42°	71-641.0	1	0.003 kg
B - A	-	71-641.0 71-641.0A	1 2	0.003 kg
Selector switch B - A A - B C - A	B = 42°			

J~-	F~	F~~-
Wiring diagram 1	Wiring diagram 2	Wiring diagram 3

# Selector switch 2 positions round, IP 65



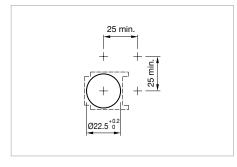
Product can differ from the current configuration.

# 5.5 max. 1.6 max. 2 44<sup>+0.2</sup> 7 48 51

Dimensions [mm]

#### **Additional Information**

- For front dimension Ø 25 mm
- Illuminative
- $\bullet$  Pitch of the front plate mounting cut-outs must agree with the printed circuit board holes Ø 3.5



Mounting cut-outs [mm]



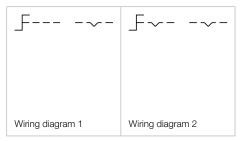
Each Part Number listed below includes all the black components shown in the 3D-drawing.

To obtain a complete unit, please select the red components from the page s shown.

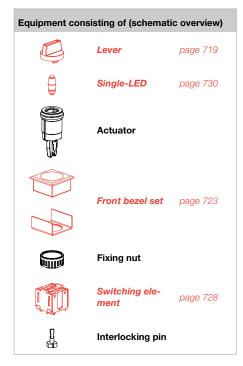


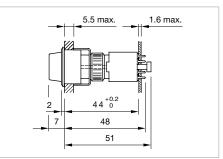
Switching positions (A = Rest, B = Momentary, C = Maintained)

Switching action	Switching angle	Part No.	Wiring diagram	Weight
Selector switch a	actuator 2 positions round			
	D 400	71-641.0	4	
B - A	B = 42°	71-041.0		0.003 kg



## Selector switch 3 positions square, IP 65

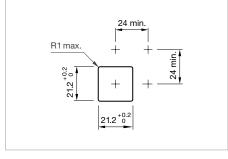






Product can differ from the current configuration.

#### Dimensions [mm]



### **Additional Information**

- For front dimension 24 x 24 mm
- Illuminative
- Pitch of the front plate mounting cut-outs must agree with the printed circuit board holes Ø 3.5

Mounting cut-outs [mm]

Each Part Number listed below includes all the black components shown in the 3D-drawing.

To obtain a complete unit, please select the red components from the page s shown.





Switching positions (A = Rest, B = Momentary, C = Maintained)

B A B	$c \bigoplus^A c$	B, A C	C A B
Switching	nositions (A -	- Rest R -	Momentar

Switching action	Switching angle	Part No.	Wiring	Weight
No. of the last of				
Selector switch a	actuator 3 positions square			
	actuator 3 positions square    B = 42° / 42°	71-651.0	1	0.003 kg
Selector switch a B-A-B C-A-C		71-651.0 71-652.0	1 2	0.003 kg
B - A - B	B = 42° / 42°		1 2 3	

Switching action: A = Rest, B = Momentary, C = Maintain

F~-	F~~-	F	F~~-
Wiring diagram 1	Wiring diagram 2	Wiring diagram 3	Wiring diagram 4

# Selector switch 3 positions round, IP 65



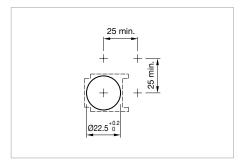
Product can differ from the current configuration.

# 5.5 max. 1.6 max. 2 44 °0.2 7 48 51

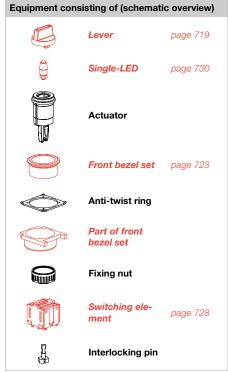
Dimensions [mm]

#### **Additional Information**

- For front dimension Ø 25 mm
- Illuminative
- $\bullet$  Pitch of the front plate mounting cut-outs must agree with the printed circuit board holes Ø 3.5

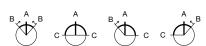


Mounting cut-outs [mm]



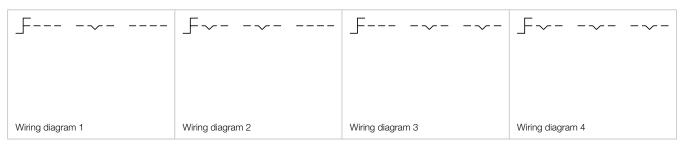
Each Part Number listed below includes all the black components shown in the 3D-drawing.

To obtain a complete unit, please select the red components from the page s shown.



Switching positions (A = Rest, B = Momentary, C = Maintained)

Switching action	Switching angle	Part No.	Wiring	Weight
Selector switch 3	-			
B - A - B	B = 42° / 42°	71-651.0	1	0.003 kg
C - A - C	C = 90° / 90°	71-652.0	2	0.003 kg
B - A - C	B = 42°, C = 90°	71-656.0	3	0.003 kg
C - A - B	C = 90°, B = 42°	71-658.0	4	0.003 kg



# Front

# Lens plastic

# **Additional Information**

- Lens surface mat
- Lens profile flat

Product attribute	Dimension	Lens	Part No.	Weight
Lens pl	astic, flush design			
illuminative	18 x 18 mm	smoked transparent	61-9671.1	0.002 kg
		red transparent	61-9671.2	0.002 kg
		orange transparent	61-9671.3	0.002 kg
		yellow transparent	61-9671.4	0.002 kg
		green transparent	61-9671.5	0.002 kg
		blue transparent	61-9671.6	0.002 kg
		colourless transparent	61-9671.7	0.002 kg
non-illuminative	18 x 18 mm	black opaque	61-9771.0	0.002 kg
		grey opaque	61-9771.8	0.002 kg
				0.000 140
Lens pl	astic, flush design	white translucent	61-9771.9	0.002 kg
		white translucent	61-9771.9	0.002 kg
<u> </u>				
<u> </u>	astic, flush design	smoked transparent	61-9681.1	0.002 kg
<u> </u>		smoked transparent red transparent	61-9681.1 61-9681.2	0.002 kg 0.002 kg
<u> </u>		smoked transparent red transparent orange transparent	61-9681.1 61-9681.2 61-9681.3	0.002 kg 0.002 kg 0.002 kg
<u> </u>		smoked transparent red transparent orange transparent yellow transparent	61-9681.1 61-9681.2 61-9681.3 61-9681.4	0.002 kg 0.002 kg 0.002 kg 0.002 kg
<u> </u>		smoked transparent red transparent orange transparent yellow transparent green transparent	61-9681.1 61-9681.2 61-9681.3 61-9681.4 61-9681.5	0.002 kg 0.002 kg 0.002 kg 0.002 kg 0.002 kg
<u> </u>		smoked transparent red transparent orange transparent yellow transparent green transparent blue transparent	61-9681.1 61-9681.2 61-9681.3 61-9681.4 61-9681.5 61-9681.6	0.002 kg 0.002 kg 0.002 kg 0.002 kg 0.002 kg 0.002 kg
lluminative	18 x 24 mm	smoked transparent red transparent orange transparent yellow transparent green transparent blue transparent colourless transparent	61-9681.1 61-9681.2 61-9681.3 61-9681.4 61-9681.5 61-9681.6 61-9681.7	0.002 kg 0.002 kg 0.002 kg 0.002 kg 0.002 kg 0.002 kg
lluminative		smoked transparent red transparent orange transparent yellow transparent green transparent blue transparent colourless transparent black opaque	61-9681.1 61-9681.2 61-9681.3 61-9681.4 61-9681.5 61-9681.6 61-9681.7 61-9781.0	0.002 kg 0.002 kg 0.002 kg 0.002 kg 0.002 kg 0.002 kg 0.002 kg 0.002 kg
Lens pl	18 x 24 mm	smoked transparent red transparent orange transparent yellow transparent green transparent blue transparent colourless transparent black opaque grey opaque	61-9681.1 61-9681.2 61-9681.3 61-9681.4 61-9681.5 61-9681.6 61-9681.7 61-9781.0	0.002 kg 0.002 kg 0.002 kg 0.002 kg 0.002 kg 0.002 kg 0.002 kg 0.002 kg
non-illuminative	18 x 24 mm	smoked transparent red transparent orange transparent yellow transparent green transparent blue transparent colourless transparent black opaque	61-9681.1 61-9681.2 61-9681.3 61-9681.4 61-9681.5 61-9681.6 61-9681.7 61-9781.0	0.002 kg 0.002 kg 0.002 kg 0.002 kg 0.002 kg 0.002 kg 0.002 kg 0.002 kg
non-illuminative  Lens pl	18 x 24 mm	smoked transparent red transparent orange transparent yellow transparent green transparent blue transparent colourless transparent black opaque grey opaque	61-9681.1 61-9681.2 61-9681.3 61-9681.4 61-9681.5 61-9681.6 61-9681.7 61-9781.0 61-9781.8 61-9781.9	0.002 kg 0.002 kg 0.002 kg 0.002 kg 0.002 kg 0.002 kg 0.002 kg 0.002 kg 0.002 kg
non-illuminative  Lens pl	18 x 24 mm  18 x 24 mm	smoked transparent red transparent orange transparent yellow transparent green transparent blue transparent colourless transparent black opaque grey opaque white translucent	61-9681.1 61-9681.2 61-9681.3 61-9681.4 61-9681.5 61-9681.6 61-9681.7 61-9781.0	0.002 kg 0.002 kg 0.002 kg 0.002 kg 0.002 kg 0.002 kg 0.002 kg 0.002 kg 0.002 kg
non-illuminative  Lens pl	18 x 24 mm  18 x 24 mm	smoked transparent red transparent orange transparent yellow transparent green transparent blue transparent colourless transparent black opaque grey opaque white translucent	61-9681.1 61-9681.2 61-9681.3 61-9681.4 61-9681.5 61-9681.7 61-9781.0 61-9781.8 61-9781.9	0.002 kg
non-illuminative  Lens pl	18 x 24 mm  18 x 24 mm	smoked transparent red transparent orange transparent yellow transparent green transparent blue transparent colourless transparent black opaque grey opaque white translucent  smoked transparent red transparent orange transparent	61-9681.1 61-9681.2 61-9681.3 61-9681.4 61-9681.5 61-9681.7 61-9781.0 61-9781.9	0.002 kg
non-illuminative  Lens pl	18 x 24 mm  18 x 24 mm	smoked transparent red transparent orange transparent yellow transparent green transparent blue transparent colourless transparent black opaque grey opaque white translucent  smoked transparent red transparent orange transparent yellow transparent	61-9681.1 61-9681.2 61-9681.3 61-9681.4 61-9681.5 61-9681.6 61-9781.0 61-9781.9 61-9781.9	0.002 kg
non-illuminative	18 x 24 mm  18 x 24 mm	smoked transparent red transparent orange transparent yellow transparent green transparent blue transparent colourless transparent black opaque grey opaque white translucent  smoked transparent red transparent orange transparent	61-9681.1 61-9681.2 61-9681.3 61-9681.4 61-9681.5 61-9681.7 61-9781.0 61-9781.8 61-9781.9	0.002 kg

# **71** Accessories

# Lens plastic with symbol

#### **Additional Information**

- Illuminative
- Lens surface mat
- Lens profile flat
- The silvery coat is being applied on the lens (screen print) with an additional protective lacquer. Further information see «Technical data»

Dimension	Lens	Symbol	Part No.	Weight
Lens plastic	with symbol			
Ø 19.7 mm	red transparent	Ring	61-9643.201	0.002 kg
	orange transparent	Ring	61-9643.301	0.002 kg
	yellow transparent	Ring	61-9643.401	0.002 kg
	green transparent	Ring	61-9643.501	0.002 kg
	blue transparent	Ring	61-9643.601	0.002 kg
	colourless transparent	Ring	61-9643.701	0.002 kg
	with symbol	ON/OFF	04 0040 000	0.000 liv
Ø 19.7 mm	red transparent	ON/OFF	61-9643.202	0.002 kg
	green transparent	ON/OFF	61-9643.502	0.002 kg
	blue transparent	ON/OFF	61-9643.602	0.002 kg
	colourless transparent	ON/OFF	61-9643.702	0.002 kg
Lens plastic	with symbol			
Ø 19.7 mm	red transparent	Stand by	61-9643.203	0.002 kg
	green transparent	Stand by	61-9643.503	0.002 kg
	blue transparent	Stand by	61-9643.603	0.002 kg
	colourless transparent	Stand by	61-9643.703	0.002 kg

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## Lens metal with dot

#### **Additional Information**

- Illuminative
- Lens surface mat
- Lens profile flat
- The colour of anodized aluminium parts can vary due to technical production reasons

Dimension	Lens	Part No.	Weight
Lens	metal with dot		
Ø 19.7 mm	Aluminium black anodized	61-9841.0A	0.002 kg
	Aluminium red anodized	61-9841.2A	0.002 kg
	Aluminium gold anodized	61-9841.4A	0.002 kg
	Aluminium olive-green anodized	61-9841.5A	0.002 kg
	Aluminium blue anodized	61-9841.6A	0.002 kg
	Aluminium natural anodized	61-9841.8A	0.002 kg

## Lens metal

### **Additional Information**

- Non-illuminative
- Lens surface mat
- The colour of anodized aluminium parts can vary due to technical production reasons

Product attribute	Dimension	Lens	Part No.	Weight
Lens n	netal			
flat	Ø 19.7 mm	Aluminium black anodized	61-9841.0	0.002 kg
		Aluminium red anodized	61-9841.2	0.002 kg
		Aluminium gold anodized	61-9841.4	0.002 kg
		Aluminium olive-green anodized	61-9841.5	0.002 kg
		Aluminium blue anodized	61-9841.6	0.002 kg
		Aluminium natural anodized	61-9841.8	0.002 kg
Lens n	netal Ø 19.7 mm	Aluminium black anodized	61-9842.0	0.003 kg
, -,		Aluminium red anodized	61-9842.2	0.003 kg
		Aluminium olive-green anodized	61-9842.5	0.003 kg
		Aluminium blue anodized	61-9842.6	0.003 kg

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# **71** Accessories

# Mushroom-head cap

#### **Additional Information**

Non-illuminative

Mushroom-head	l cap Part No.	. Wei	ght
OF.			
	Mushroom-head cap, Front dimension Ø 32 mm		
Plastic black	Mushroom-head cap, Front dimension Ø 32 mm	.0 0.00	)4 kg
Plastic black Plastic red	-		)4 kg )4 kg
	61-9593.	<b>.2</b> 0.00	

# Marking plate

#### **Additional Information**

- Can be hot stamped
- Only applicable with lens round Part No. 61-9642.X

Marking plate	Part No.	Weight
Legend plate for lens plastic		
Plastic colourless transparent	61-9707.7	0.001 kg

## **Keylock front bezel**

Product attribute	Dimension	Material	Colour	Part No.	Weight
Keylock front bezel	for kevlock swite	ch. flush desian			
for device with front dimension 24 x 24 mm	18 x 18 mm	Plastic	black	61-9220.0	0.001 kg
Keylock front bezel	for keylock switc	ch, flush design			
Keylock front bezel for device with front dimension 24 x 30 mm	for keylock switc	ch, flush design	black	61-9230.0	0.001 kg
<u> </u>	18 x 24 mm	Plastic	black	61-9230.0	0.001 kg

#### Lever

#### **Additional Information**

With bar and marking dot

Lever illumination	Lever	Bar colour	Part No.	Weight
Lever flush design	ı			
luminative	Plastic black	red	61-9028.20	0.001 kg
	Plastic black	yellow	61-9028.40	0.001 kg
	Plastic black	green	61-9028.50	0.001 kg
	Plastic black	blue	61-9028.60	0.001 kg
	Plastic grey	red	61-9029.20	0.001 kg
	Plastic grey	orange	61-9029.30	0.001 kg
	Plastic grey	yellow	61-9029.40	0.001 kg
	Plastic grey	green	61-9029.50	0.001 kg
	Plastic grey	blue	61-9029.60	0.001 kg
on-illuminative	Plastic black	black	61-9028.0	0.001 kg
	Plastic black	white	61-9028.9	0.001 kg
	Plastic grey	grey	61-9029.8	0.001 kg
	Plastic grey	white	61-9029.9	0.001 kg

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# **71** Accessories

# Front bezel set pushbutton

#### **Additional Information**

- The dimensions of the mounting cut-outs are shown in the product details
- Pitch of the front plate mounting cut-outs must agree with the printed circuit board holes Ø 3.5
- The colour of anodized aluminium parts can vary due to technical production reasons

Mounting cut-	out	Front bezel	Part No.	Weight
P	Front bezel set for indicator and illuminated pushbutton,	, flush design, Front dimer	nsion 24 x 24	mm
21 x 21 mm	-	Plastic black	61-9930.0	0.008 kg
		Plastic silver	61-9930.4	0.008 kg
21 x 27 mm		Plastic black	61-9931.0	0.008 kg
	Front bezel set for indicator and illuminated pushbutton,	, ilusii desigii, Front diillei	151011 24 X 30	
21 x 27 mm			1	
		Plastic silver	61-9931.4	0.008 kg
<b>N</b>	Front bezel set for indicator and illuminated pushbutton,	, flush design, Front dimer	nsion Ø 25 m	m
Ø 22.5 mm		Aluminium natural anodized	61-9933.0	0.006 kg
		Aluminium black anodized	61-9933.1	0.006 kg
		Aluminium red anodized	61-9933.2	0.006 kg
		Aluminium gold anodized	61-9933.4	0.006 kg
		Aluminium olive-green anodized	61-9933.5	0.006 kg
		Aluminium blue anodized	61-9933.6	0.006 kg

Plastic black

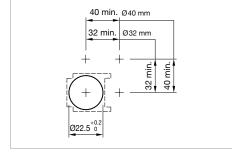
61-9933.10

0.008 kg

#### Front bezel set mushroom

#### **Additional Information**

- Pitch of the front plate mounting cut-outs must agree with the printed circuit board holes Ø 3.5
- The colour of anodized aluminium parts can vary due to technical production reasons



Mounting cut-outs [mm]

Dimension		Mounting cut-out	Front bezel	Part No.	Weight
(B)	Front bezel set fo	r mushroom-head pushb	outton, flush design, Front dimensio	n Ø 40 mm	
		Ø 22.5 mm	Aluminium natural anodized	61-9934.8	0.013 kg
6					
25 mm	Front bezel set for	r mushroom-head pushb	•	61-9933.0	0.006 ka
25 mm	Front bezel set for	r mushroom-head pushb Ø 22.5 mm	Aluminium natural anodized		0.006 kg
25 mm	Front bezel set for	-	Aluminium natural anodized Aluminium black anodized	61-9933.1	0.006 kg
25 mm	Front bezel set for	-	Aluminium natural anodized Aluminium black anodized Aluminium red anodized	61-9933.1 61-9933.2	0.006 kg
25 mm	Front bezel set for	-	Aluminium natural anodized Aluminium black anodized Aluminium red anodized Aluminium gold anodized	61-9933.1 61-9933.2 61-9933.4	0.006 kg 0.006 kg 0.006 kg
25 mm	Front bezel set for	-	Aluminium natural anodized Aluminium black anodized Aluminium red anodized Aluminium gold anodized Aluminium olive-green anodized	61-9933.1 61-9933.2 61-9933.4 61-9933.5	0.006 kg 0.006 kg 0.006 kg 0.006 kg
25 mm	Front bezel set for	-	Aluminium natural anodized Aluminium black anodized Aluminium red anodized Aluminium gold anodized	61-9933.1 61-9933.2 61-9933.4	0.006 kg 0.006 kg 0.006 kg

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# **71** Accessories

# Front bezel set keylock switch

#### **Additional Information**

- The dimensions of the mounting cut-outs are shown in the product details
- Pitch of the front plate mounting cut-outs must agree with the printed circuit board holes Ø 3.5
- For the round front bezel sets the anti-twist ring is part of the sales-package
- The colour of anodized aluminium parts can vary due to technical production reasons

Mounting cut-	put	Front bezel	Part No.	Weight
THE STATE OF THE S	Front bezel set for keylock switch, flush design, F	ront dimension 24 x 24 mm		
21 x 21 mm		Plastic black	61-9930.0	0.008 kg
		Plastic silver	61-9930.4	0.008 kg
1 x 27 mm		Plastic black	61-9931.0	0.008 kg
		Plastic silver	61-9931.4	0.008 kg
0	Front bezel set for keylock switch, flush design, F	ront dimension Ø 25 mm		
) 22.5 mm		Aluminium natural anodized	61-9932.0	0.006 kg
		Aluminium black anodized	61-9932.1	0.006 kg
		Aluminium red anodized	61-9932.2	0.006 kg
		Aluminium gold anodized	61-9932.4	0.006 kg
		Aluminium olive-green anodized	61-9932.5	0.006 kg
		Aluminium blue anodized	61-9932.6	0.006 kg
		Plastic black	61-9932.10	0.008 kg

#### Front bezel set selector switch

#### **Additional Information**

- The dimensions of the mounting cut-outs are shown in the product details
- Pitch of the front plate mounting cut-outs must agree with the printed circuit board holes Ø 3.5
- With the round front bezel sets Ø 25 mm the antitwist ring is part of the sales-package
- The colour of anodized aluminium parts can vary due to technical production reasons

Mounting cut-o	ut	Front bezel	Part No.	Weight
A D				
4	Front bezel set for selector switch, flush design, Front	nt dimension 24 x 24 mm		
21 x 21 mm	Front bezel set for selector switch, flush design, Front	nt dimension 24 x 24 mm	61-9936.0	0.007 kg
21 x 21 mm	Front bezel set for selector switch, flush design, Front bezel set for selector switch, flush design, Front bezel set for selector switch, flush design, Front	Plastic black	61-9936.0	0.007 kg

Aluminium black anodized

Aluminium red anodized

Aluminium gold anodized

Aluminium blue anodized

Plastic black

Aluminium olive-green anodized

# Front protective cap, IP 68

#### **Additional Information**

 When using the front protection cover for push buttons the external sealing in the front bezel set and the silicone bellows in the actuator are to be removed

Product attribute	Material	Colour	Optics	Part No.	Weight
Front protective cap					
or front bezel set 24 x 30 mm, flush design	Silicone	colourless	transparent	61-9927.2	0.001 kg
Front protective cap					
for front bezel set Ø 25 mm, flush design	Silicone	colourless	transparent	84-9103.7	0.001 kg

0.006 kg

0.006 kg

0.006 kg

0.006 kg 0.006 kg

0.008 kg

61-9932.1

61-9932.2

61-9932.4

61-9932.5

61-9932.6

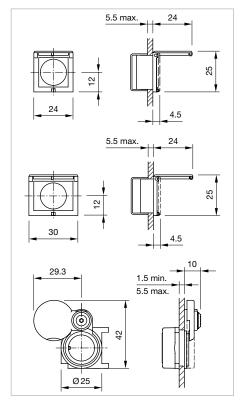
61-9932.10

# **71** Accessories

## **Protective cover, IP 65**

#### **Additional Information**

- The dimensions of the mounting cut-outs are shown in the product details
- $\bullet$  Pitch of the front plate mounting cut-outs must agree with the printed circuit board holes  $\varnothing$  3.5
- Please note that bigger minimum distances are necessary



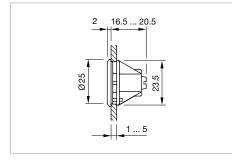
Dimensions [mm]

Product attribute	Mounting cut-out	Material	Optics	Part No.	Weight
Protective cover	woulding cut-out	Waterial	Optics	Part No.	weignt
Hinged, with means for sealing	21 x 21 mm	Plastic	transparent	61-9921.0	0.006 kg
Protective cover					
Protective cover Hinged, with means for sealing	21 x 27 mm	Plastic	transparent	61-9922.0	0.006 kg
	21 x 27 mm	Plastic	transparent	61-9922.0	0.006 kg

# **Blind plug**

#### **Additional Information**

 The dimensions of the mounting cut-outs are shown in the product details



Dimensions [mm]

Dimension	Mounting cut-out	Material	Colour	Part No.	Weight
Blin	nd plug				
24 x 24 mm	21 x 21 mm	Plastic	black	61-9451.0	0.006 kg
			I		
No.	nd plug				
Blin		Plastic	black	61-9452.0	0.006 kg
Blin 24 x 30 mm	nd plug	Plastic	black	61-9452.0	

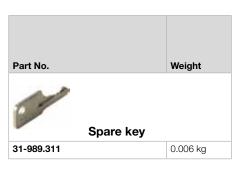
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# **71** Accessories

# Spare key

#### **Additional Information**

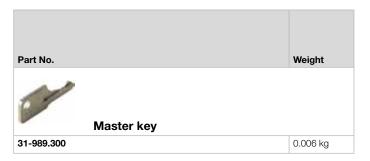
- For standard lock: DOM 311
- Optional lock numbers on request



## Master key

#### **Additional Information**

• For standard lock: DOM 311 ... 445



# **EMC** key protection cap

# **Additional Information**

- For standard lock: DOM
- Plastic black

Part No.		Weight
	EMC key protection cap	
31-985.0		0.005 kg

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## Rear side

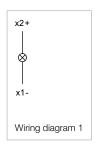
## Lamp element

## **Additional Information**

Including locking pin

Terminal		Part No.	Compo- nent layout	Wiring diagram	Weight
	Lamp element				
PCB		71-670.006	1	1	0.005 kg

The component layouts you will find from page  $\,$  733



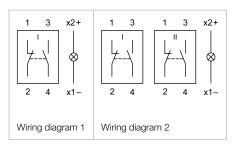
## Switching element pushbutton

## **Additional Information**

Including locking pin

Contacts	Terminal	Part No.	Compo-		5
Swi	tching element for illuminated pushbutto	on and mushroom-he	ead pi	ushb	utton
<b>Swi</b> 1 NC + 1 NO	tching element for illuminated pushbutto	on and mushroom-he	ead po	ushb 1	<b>utton</b> 0.005 kg

Contacts: NC = Normally closed, NO = Normally open The component layouts you will find from page 733



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## **71** Accessories

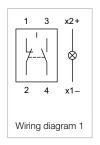
## Switching element switch 2 pos.itions

#### **Additional Information**

• Including locking pin

Contacts	Terminal	Part No.	Compo- nent layout	Wiring diagram	Weight
Switching el	ement for keylock- and sel	ector switch 2	2 pos	itions	s
1 NC + 1 NO	PCB	71-671.026	1	1	0.005 kg

Contacts: NC = Normally closed, NO = Normally open The component layouts you will find from page 733



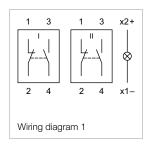
## Switching element switch 3 positions

## Additional Information

Including locking pin

Contacts	Terminal	Part No.	Compo- nent layout	Wiring diagram	Weight
Switching	element for keylock-	and selector switch	3 pos	ition	s
2 NC + 2 NO	PCB	71-672.026	1	1	0.005 kg

Contacts: NC = Normally closed, NO = Normally open The component layouts you will find from page 733



## Interlocking pin

Part No.		Weight
	nterlocking pin	
71-679.0		0.001 kg

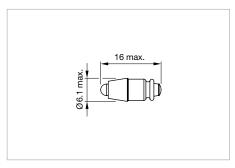
## **71** Accessories

## Illumination

## Single-LED, T1 3/4 MG

#### **Additional Information**

- Luminous intensity data of the LEDs on direct voltage
- $\bullet~$  Electrical and optical data are measured at 25  $^{\circ}\text{C}$
- The specified versions are built with a protection diode (halve wave rectifier) in series and the LED
- When using AC/DC types with AC operation, slight flickering can occure
- Luminosity and wave length variations caused by LED manufacturing processes may cause slight differences regarding the illumination
- For supply voltages above 48V, a voltage reduction element (external series resistor or transformer) must be used



Dimensions [mm]

LED colour	Operating voltage	Operation current	Lumi. intensity	Dom. wavelength	Part No.	Weight
9	Single-LED					
red	6 VDC +10 %	15 mA ±15 %	350 mcd	630 nm	10-2J06.3142	0.002 kg
	12 VAC/DC +10 %	7/14 mA ±15 %	330 mcd	630 nm	10-2J09.1062	0.002 kg
	24 VAC/DC +10 %	7/14 mA ±15 %	330 mcd	630 nm	10-2J12.1062	0.002 kg
	28 VAC/DC +10 %	7/14 mA ±15 %	330 mcd	630 nm	10-2J13.1062	0.002 kg
	48 VAC/DC +10 %	4/8 mA ±15 %	200 mcd	630 nm	10-2J19.1042	0.002 kg
yellow	6 VDC +10 %	15 mA ±15 %	300 mcd	587 nm	10-2J06.3144	0.002 kg
	12 VAC/DC +10 %	7/14 mA ±15 %	280 mcd	587 nm	10-2J09.1064	0.002 kg
	24 VAC/DC +10 %	7/14 mA ±15 %	280 mcd	587 nm	10-2J12.1064	0.002 kg
	28 VAC/DC +10 %	7/14 mA ±15 %	280 mcd	587 nm	10-2J13.1064	0.002 kg
	48 VAC/DC +10 %	4/8 mA ±15 %	180 mcd	587 nm	10-2J19.1044	0.002 kg
green	6 VDC +10 %	7 mA ±15 %	1050 mcd	525 nm	10-2J06.3145	0.002 kg
	12 VAC/DC +10 %	4/7 mA ±15 %	1050 mcd	525 nm	10-2J09.1065	0.002 kg
	24 VAC/DC +10 %	4/7 mA ±15 %	1050 mcd	525 nm	10-2J12.1065	0.002 kg
	28 VAC/DC +10 %	4/7 mA ±15 %	1050 mcd	525 nm	10-2J13.1065	0.002 kg
	48 VAC/DC +10 %	2/4 mA ±15 %	600 mcd	525 nm	10-2J19.1045	0.002 kg
blue	6 VDC +10 %	15 mA ±15 %	680 mcd	470 nm	10-2J06.3146	0.002 kg
	12 VAC/DC +10 %	7/14 mA ±15 %	650 mcd	470 nm	10-2J09.1066	0.002 kg
	24 VAC/DC +10 %	7/14 mA ±15 %	650 mcd	470 nm	10-2J12.1066	0.002 kg
	28 VAC/DC +10 %	7/14 mA ±15 %	650 mcd	470 nm	10-2J13.1066	0.002 kg
	48 VAC/DC +10 %	4/8 mA ±15 %	400 mcd	470 nm	10-2J19.1046	0.002 kg
white	6 VDC +10 %	6 mA ±15 %	900 mcd	x0.31/y0.32 nm	10-2J06.3149	0.002 kg
	12 VAC/DC +10 %	3/6 mA ±15 %	900 mcd	x0.31/y0.32 nm	10-2J09.1069	0.002 kg
	24 VAC/DC +10 %	2.5/5 mA ±15 %	750 mcd	x0.31/y0.32 nm	10-2J12.1069	0.002 kg
	28 VAC/DC +10 %	2.5/5 mA ±15 %	750 mcd	x0.31/y0.32 nm	10-2J13.1069	0.002 kg
	48 VAC/DC +10 %	2/5 mA ±15 %	600 mcd	x0.31/y0.32 nm	10-2J19.1049	0.002 kg

## Filament lamp, T1 3/4 MG

Operating voltage	Operation current	Part No.	Weight
Filamen	t lamp		
6 VAC/DC	120 mA±10 %	10-1306.1349	0.001 kg
6.3 VAC/DC	200 mA±10 %	10-1307.1369	0.001 kg
12 VAC/DC	75 mA±10 %	10-1309.1309	0.001 kg
14 VAC/DC	80 mA±10 %	10-1310.1319	0.001 kg
18 VAC/DC	40 mA±10 %	10-1311.1249	0.001 kg
24 VAC/DC	35 mA±10 %	10-1312.1229	0.001 kg
28 VAC/DC	30 mA±10 %	10-1313.1209	0.001 kg
	40 mA±10 %	10-1313.1249	0.001 kg
36 VAC/DC	20 mA±10 %	10-1316.1179	0.001 kg
	30 mA±10 %	10-1316.1209	0.001 kg
48 VAC/DC	20 mA±10 %	10-1319.1179	0.001 kg
	25 mA±10 %	10-1319.1199	0.001 kg

## **Series resistor**

## **Additional Information**

- Only for filament lamp 48 VAC, 25 mA
- For lamp voltage reduction
- Keep to the country specific safety instructions
- Due to high surface temperatures, the surface resistors must be soldered directly to the terminals of the equipment (use a terminal plate)

Operating voltage  Series	Resistance	Part No.	Weight
110 VAC	2.7 kOhm	02-904.0	0.003 kg
125 VAC	3.3 kOhm	02-904.1	
			0.003 kg
145 VAC	4.7 kOhm	02-904.3	0.003 kg 0.003 kg

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## **71** Accessories

Mounting

## Anti-twist ring

Mounting cut-out	Part No.	Weight
Anti-twist ring		
Ø 22.5 mm	61-9912.0	0.002 kg

## Lens remover

Part No.	Weight
Lens remover	
61-9730.0	0.011 kg

## Lamp remover

## **Additional Information**

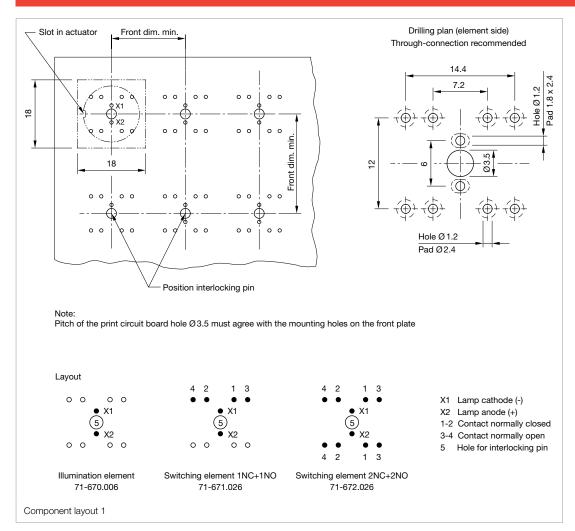
▲ Caution: A switching process might be released when replacing the lamp

Part No.	Weight
Lamp remover	
61-9740.0	0.003 kg

## **Mounting tool**

Part No.	Weight
Mounting tool	
01-907	0.02 kg

## **Drawings**



## 71 Technical data

#### System switch 71

## **Switching system**

Self-cleaning, double-break snap-action switching system with one NC- (Normally closed) and one NO-contact (Normally open).

#### **Material**

#### Lens

Polycarbonat (PC), as per UL 94 V0, or Aluminium anodized

#### Front bezel

Polyetherimid (PEI), as per UL 94 VO, or Aluminium anodized

#### **Material of contact**

AgNi, 2 µm gold plated

#### **Switching element**

Polyethylene terephthalate (PETP), as per UL 94 V0

#### **Actuator housing**

Polyetherimide (PEI), as per UL 94 V0

#### **Mechanical characteristics**

#### **Terminals**

PCB terminal, Brass gold plated

#### **Tightening torque**

for fixing nut max. 50 Ncm

#### **Actuating torque**

Selector-/Keylock switch 4 Ncm...8 Ncm

#### **Actuating force**

Pushbutton 2N...3N

#### **Actuating travel**

Pushbutton 3 mm

Selector-/keylock switch 2 positions 3 positions Momentary action approx. 42° approx. 2 x 42° Maintained action approx. 90° approx. 2 x 90°

#### Rebound time

≤ 1 ms

## Mechanical lifetime

Pushbutton maintained action
Pushbutton momentary action
Pushbutton momentary action
Everyock switch
Selector switch

1 million cycles of operation
2 million cycles of operation
50 000 cycles of operation
100 000 cycles of operation

## Resistance to heat of soldering

Manual soldering 350 °C, 3 sec. Flow soldering 260 °C, 5 sec.

#### **Electrical characteristics**

#### Contact resistance

Starting value (initial)  $\leq 50 \,\mathrm{m}\Omega$ 

#### Isolation resistance

 $\geq 10^{12}\Omega$ 

## Switch rating

Switch rating AC cosφ 0.7...0.8 Voltage 250 VAC Current 3 A

Switch rating DC

Voltage 24 VDC 250 VDC Current 3A 0.5 A

#### Recommended minimum operational data

Voltage 5 VAC Current 10 mA

#### **Electric strength**

2000 VAC, 50 Hz, 1 min. between all terminals and earth

#### **Environmental conditions**

## Storage temperature

-40°C...+85°C

## Operating temperature

-25°C...+55°C

## **Protection degree**

Frontside IP 65

#### Shock resistance

(semi-sinusoidal) max.  $500\,\mathrm{m/s^2}$ , pulse width  $11\,\mathrm{ms}$ , 3-axis, as per EN IEC 60068-2-27

#### Vibration resistance

(sinusoidal)

max.  $100\,\text{m/s}^2$  at  $10\,\text{Hz}\dots500\,\text{Hz}$ , as per EN IEC 60068-2-6

## Climate resistance

Damp heat, state

56 days, +40 °C/93 % relative humidity, as per EN IEC 60068-2-78

## **Approvals**

## Declaration of conformity

CE

## Lens plastic with symbols

## **Chemical and mechanical tests**

- 1. Wipe resistance according to EN 61058-1 section 8.9 (Petrol/gasoline, distilled water, diluted alcohol)
- 2. Graffiti-Killer Test
- 3. Railway cleaning agents (Walo)
- 4. Damp/dry heat durability
- 5. UV test according to EN 60068-2-5 / 56 days
- 6. Mechanical life time 2 Mio. Operations (abrasive test)

EAO reserves the right to alter specifications without further notice.

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# 71 Marking

## **General notes**

## 1. Engraving

In addition to the most commonly used world languages, in DIN1451-3 close spacing, other typefaces are available as Scandinavian, Slavic, Greek, Russian and Polish. Red, blue and black lenses are filled with white colour. Other colour lenses are filled in black. Standard height of letters is 2 mm. If the height is not specified, we will supply 2 mm engraved letters.

## 2. Hot stamping

For larger series it is worth considering markings by means of hot stamping or laser engraving. We will pleased to advise you. For letters and figures, typefaces with 2.5 mm, 3 mm and 4 mm are available.

#### 3. Film inserts

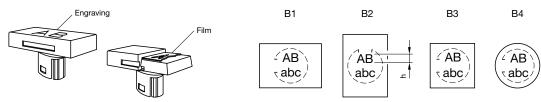
Instead of using engraving the lenses can be fitted with transparent film inserts, as an alternative. In the case of use of a smokeblack lens the fitted film becomes readable only if the lamp is on. The film thickness is 0.2 mm. For lenses  $\emptyset$  24 mm and  $\emptyset$  25 mm with Part No. 619642.x the marking takes place directly on the text plate Part No. 61-9707.7, instead of a film insert.

Important: Consider pushbutton mounting orientation before specifying engraving characters!

## Lenses for Indicators, Illuminated pushbuttons, flush mounting

All dimensions in mm

Front size (Lens)	Film insert max. size	Height of letters h	Number of lines	Number of capital letters per line (target value)	Number of small letters per line (target value)	Image
24 x 24 (18 x 18)	15.1 x 15.1	2	4	8-9	9	ВЗ
		3	3	7-8	8	ВЗ
		4	2	4-5	5	ВЗ
		5	2	4	4-5	ВЗ
		6	1	4	4	B3
		8	1	2-3	2-3	ВЗ
24 x 30 (18 x 24)	15.1 x 21	2	4	12	13	B1
			5	8-9	9	B2
		3	3	10-11	11-12	B1
			4	7-8	8	B2
		4	2	7	8	B1
			3	4-5	5	B2
		5	2	5-6	6	B1
				4	4-5	B2
		6	1	4-5	5	B1
			2	3	3-4	B2
		8	1	3-4	3-4	B1
				2-3	2-3	B2
Ø 25 (Ø 19.7)	Marking plate	2	3	6	6	B4
		3	2	5	6	B4
		4	2	3	4	B4
		5	1	2	3	B4
		6	1	2	3	B4
		8	1	2	2	B4



## Application guidelines

#### **Suppressor circuits**

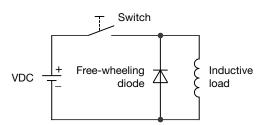
When switching inductive loads such as relays, DC motors, and DC solenoids, it is always important to absorb surges (e.g. with a diode) to protect the contacts. When these inductive loads are switched off, a counter emf can severely damage switch contacts and greatly shorten lifetime.

Fig. 1 shows an inductive load with a free-wheeling diode connected in parallel. This free-wheeling diode provides a path for the inductor current to flow when the current is interrupted by the switch. Without this free-wheeling diode, the voltage across the coil will be limited only by dielectric breakdown voltages of the circuit or parasitic elements of the coil. This voltage can be kilovolts in amplitude even when nominal circuit voltages are low (e.g. 12 VDC) see Fig. 2.

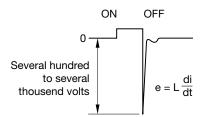
The free-wheeling diode should be chosen so that the reverse breakdown voltage is greater than the voltage driving the inductive load. The DC blocking voltage (VR) of the free-wheeling diode can be found in the datasheet of a diode. The forward current should be equal or greater than the maximum current flowing through the load.

To get an efficient protection, the free-wheeling diode must be connected as close as possible to the inductive load!

Switching with inductive load Fig. 1



Counter EMF over load without free-wheeling diode Fig. 2



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